

## Sequential Function Chart Programming 1756 Pm006

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Sequential Function Chart Programming 1756 Pm006

Sequential Function Chart Programming 1756 Pm006 Sequential function chart (SFC) is a graphical programming language used for programmable logic controllers (PLCs). It is one of the five languages defined by IEC 61131-3 standard. The SFC standard is defined as, Preparation of function charts for control systems, and was based on

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Chapter 1 Design a Sequential Function Chart What is a Sequential Function Chart? A sequential function chart (SFC) is similar to a flowchart. It uses steps and transitions to perform specific operations or actions. This example shows the elements of an SFC. Figure 1.1 SFC Example A step represents a major function of your process. It contains the actions that occur at a particular time, phase, or station. An action is one of the functions that a step performs.

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Logix Controllers Comparison

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